

5/17
DART AEROSPACE LTD

Work Order:

23066 B

Description: Bubble Window, RH

Part Number:

D3269-2

Dwg: D3269 Rev. A B

Qty:

4 15

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.04.18	15
2	PG	Issue P/O: 2007902 Manufacture D3269-2 as per Dwg D3269 Possible Supplier: Canus Material release note is required	LL	05.04.19	15
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/04/27	4
4	QC6	Inspect dimensions as per Dwg D3269	UP	05.05.06	4
5	ST	Identify and Stock	CL	05/05/06	4
6	AC	Cost / part 252.65	SAC	05.05.10	1
7	DC	Close W/O 250.84 Inspect Level 21	HJ	05.05.10	4

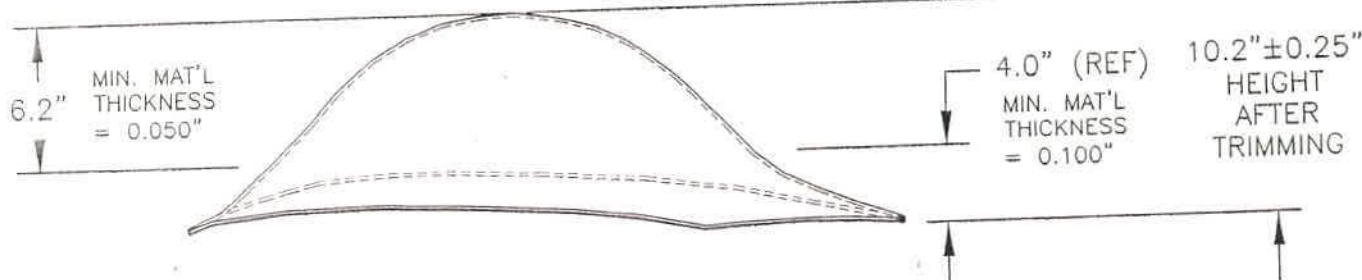
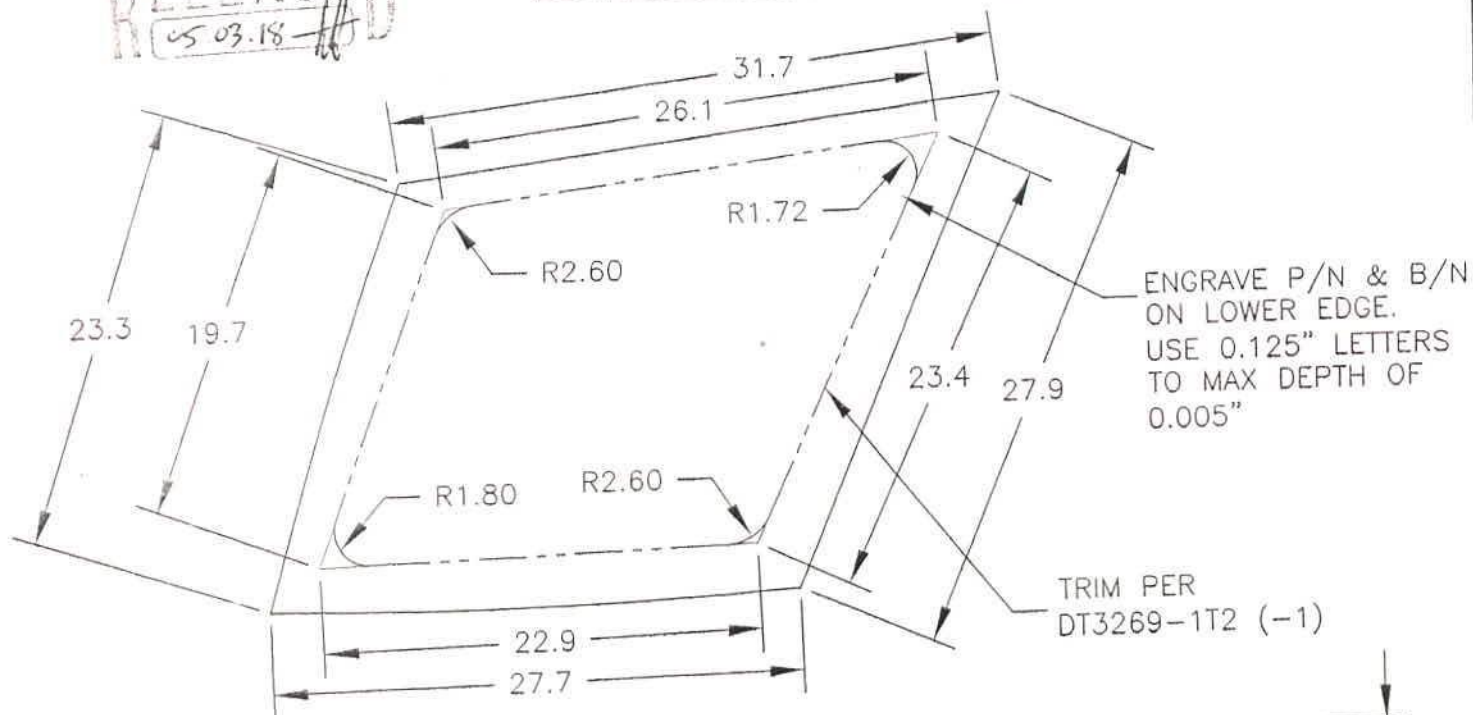
Rev	Date	Change	Revised By	Approved
A	05.03.22	New issue	KJ/JLM	

RELEASED
05.05.20



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3269
				REV. B SHEET 1 OF 1
DATE	05.03.10	TITLE	BUBBLE WINDOW (R44)	SCALE 1:10
A	05.02.18	NEW ISSUE		
B	05.03.10	UPDATE MATERIAL SPEC.		

RELEASED
05.03.18



D3269-1 BUBBLE WINDOW, LH (SHOWN)/ D3269-2 BUBBLE WINDOW, RH (OPPOSITE)

1) FORM PER D3269-1T1 (-1) OR D3269-2T1 (-2)

FORMING PROCESS: (a) DRAPE OVER D3269-1T1/-2T1 MOLD

(b) HEAT TO 250°F

(c) VACUUM FORM TO SPECIFIED HEIGHT

(d) LEAVE FOR AT LEAST 20 MINUTES COVERED WITH BLANKETS TO COOL

2) TRIM PER TEMPLATE D3269-1T2 (-1) OR D3269-2T2 (-2)

3) MATERIAL: PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1

MINIMUM THICKNESS AFTER FORMING AS SHOWN ABOVE

4) ALL DIMENSIONS ARE IN INCHES

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO

UNCONTROLLED COPY

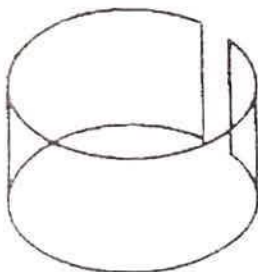
SUBJECT TO AMENDMENT WITHOUT NOTICE

WORK ORDER

NO. 23066

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CANUS Plastics Inc.
300 Lisgar Street,
Ottawa, Ontario, Canada
K2P 0E2

Telephone (613) 232-2657

CERTIFICATE OF CONFORMANCE

Attention: Receiving Inspection

TO Dart Aerospace LTD

Date: April 25/05
P.O # 2007902
Packing slip # 115616

The undersigned hereby certifies that the materials supplied and the items shipped herewith under the above purchase order and on the packing slip are in conformance with all contractual applicable government specifications and/or purchase order requirements and that physical and/or chemical reports of the materials supplied are on file and will be made available to the buyer and Government upon request.

QUANTITY	DESCRIPTION	SPECIFICATION #.
<u>4</u>	<u>Bubble Windows</u>	<u>3/16" Clear Cast</u>
_____	<u>D3269-2</u>	<u>Plexiglas - G</u>
_____	_____	_____

CANUS PLASTICS INC.

Ronald Pineau

Laird Plastics
VALUE THROUGH SERVICE™*Attn: Linda
From: Don @ Canus*CERTIFICATE OF CONFORMANCE

SOLD TO Canus Plastics
DATE 04/19/05
YOUR PURCHASE ORDER NUMBER Rob
LINE NUMBER THE ITEM IS ON 1
QUANTITY 3
DESCRIPTION OF ITEM .177 x 48 x 96 clear plexiglas G
MANUFACTURED BY Arkema Corp.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH

Tech Data Sheets

This is to certify that the material finishes and functional requirements of the above listed parts are in accordance with the reference procurement specifications, control drawings, or parts designation and latest revisions as referenced on the subject purchase order.

AUTHORIZED REPRESENTATIVE SIGNATURE(S)

